

**SHUTTLE BELT FOR VISA MODS
V1000 INVERTER (HIGH VOLTAGE)**

V1000 CONSTANT	V1000 VALUE	V1000 CONSTANT	V1000 VALUE
A1-01	2 See Note 3	D1-01	68
A1-02	0	D1-02	100
A1-03	1 See Note 2	L1-01	0
B1-01	0	H1-01	40
B1-02	1	H1-02	41
B1-03	0	C6-01	1
E1-03	F	C6-02	2
E1-04	100	L2-01	2
E1-05	460	L8-05	0
E1-06	60	L8-07	0
E1-07	3		
E1-08	30		
E1-09	1.5		
E1-10	20		
C1-01	1.7		
C1-02	.5		

Note 2: 2220 is initialize – otherwise 0

Note 3: Set to 0 after programming

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